



MACHINERY & PLANT LIST

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CNC PUNCH / LASER CUTTING EQUIPMENT

Amada	EMZ3610	30 Tonne Servo-electric punching machine with PDC2 automatic punch/die changer. ASIII MP store + LKI PRIII part remover	2011
Amada	EMZ3510	30 Tonne Servo-electric punching machine. L250 M Auto Sheet Loader + LKI PRIII part remover	2005
Amada	EML3610	30 Tonne Servo-electric punching machine + 4kw laser combination. Tivox Mp store + LKI PRIII part remover.	2009
Amada	EMZ3612 RB	30 Tonne Servo-electric punching machine with ATC. LKI LIII MP Auto Sheet Loader + LKI PRIII part remover.	2016

BEND/FORMING EQUIPMENT

Salvagnini	P4	2.5m panel bender with ABS universal bending tools and sixth sense technology	2007
Amada	ASTRO-II 100nt	ASTRO-II 100nt Bending Cell + AC300U Unloading Conveyor Robotic Bending Cell	2011
Amada	ITS 2 25.12	25 Tonne 1.2m 4 axis press brake	1999
Amada	HD 5020Nt No 1	50 Tonne 2meter Servo Driven Press brake with 8 axis and offline 3D programming	2013
Amada	HD 5020Nt No 2	50 Tonne 2meter Servo Driven Press brake with 8 axis and offline 3D programming	2013
Amada	ATC No 1	100 Tonne 3m Servo driven press brake with automatic Wila tooling, auto foot pedal and B.I and 3D offline programming	2014
Amada	ATC No 2	100 Tonne 3m Servo driven press brake with automatic Wila tooling, auto foot pedal and B.I and 3D offline programming	2015
Amada	HFE M2 1003	100 Tonne 3m 8 axis press brake	2016
Amada	HFE M2 8025	80 Tonne 2.5m 8 axis press brake	2016

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METALWORKING WELDING EQUIPMENT

Safmig	280BL.	3 phase Mig welder with duty range of 20-250amps	1996
Tecarc	COMPACT MIG 263B No 1	3 phase Mig welder with duty range of 35-250amps	2007
Tecarc	COMPACT MIG 263B No 2	3 phase Mig welder with duty range of 35-250amps	2007
Murex	Tradesmig 280-3	3 phase Mig welder with duty range of 40-280amps	2007
ESAB	Buddy Tig 160 No 1	240v 160amp high frequency TIG and MMA welder	2005
ESAB	Buddy Tig 160 No 2	240v 160amp high frequency TIG and MMA welder	2005
ESAB	Buddy Tig 160 No 3	240v 160amp high frequency TIG and MMA welder	2005
Migatronic	Pilot 1500 HP	240V 150amp Tig welder with MMA capability	2010
EWM	ActivArc T230 Tetrax AC/DC No 1	3phase 3-230amp AC/DC water-cooled lift/high frequency TIG and MMA welder	2015
EWM	ActivArc T230 Tetrax AC/DC No 2	3phase 3-230amp AC/DC water-cooled lift/high frequency TIG and MMA welder	2015
Migatronic	Omega 300 Compact No 1	3 phase. 4 roll drive. Inverter based 250 4mtr Mig-A-Twist torch	2017
Migatronic	Omega 300 Compact No 2	4 phase. 4 roll drive. Inverter based 250 4mtr Mig-A-Twist torch	2018



METALWORKING SPOT-WELD EQUIPMENT

Mertius	59292 No 1	415V high speed Air operated resistance welder	1996
Mertius	59292 No 2	415V high speed Air operated resistance welder	1996
Portable Welders	PMGS 369 P80 65	Cantilever calliper spot welder	2008
Sciaky	SNC.50	Spot Welder	2008

METALWORKING FABRICATION / DRILL / DEBURRING EQUIPMENT

RSA	RASAMAX	RASAMAX MONO EDGE DE-BURRING MACHINE	2005
RSA	TURNAMAT	TURNAMAT STRAIGHT & BENT TUBE DE-BURRING MACHINE	2006
GRINDMASTER	MSB-9000	GRINDMASTER 2000 (automatic bed 900mm belt)	2002
MEDDINGS	Compact	BENCH PILLAR DRILL	2001
PINNACLE	PBS 250	PBS 250 10" HORIZONTAL BANDSAW (Heavy Duty)	2000

INSERTING EQUIPMENT

Haeger	HP6-D-4 No 1	415V Ress stud machine 0-3000PSi	1998
Haeger	HP6-D-4 No 2	415V Ress stud machine 0-3000PSi	1998
Haeger	HP6-D-4 No 3	415V Ress stud machine 0-3000PSi	1998

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PLANT NO 1 PRE-TREATMENT AND PAINTLINE

TD FINISHING		Automatic wash & 4 stage pre-treatment line control system monitors chemical consistency	2005
NORDSON		1 x colormax quick change powder coating booth automatic remote monitoring	2005
NORDSON		6 x electrostatic automatic paint guns controlled by powderpilot system	2005
TD FINISHING		High level curing oven with automatic part recognition on-line conveyor	2005
TD FINISHING		Low level drying oven with automatic control system monitors temperature	2005
NORDSON	MicroMax 1	1 x Small Powder coat booth with quick colour change	2008
STS		Co2 Automated fire detection system	2005

PLANT NO 2 PRE-TREATMENT AND PAINTLINE

TD FINISHING	Automatic wash & 3 stage pre-treatment line with automatic chemical consistency	2010
NORDSON	Colour quick change powder coating booth with automatic remote monitoring	2010
NORDSON	6 x electrostatic paint guns controlled by I control system	2010
TD FINISHING	Drying oven with automatic control system monitoring temperature td finishing high temperature curing oven with part recognition on-line conveyor	2010
STS	Co2 Automated fire detection system	2010

PACKING & RECYCLING EQUIPMENT

Strapack	JK-2 No 1	Automatic Strapper	2014
Strapack	JK-2 No 2	Automatic Strapper	2016
Strapack	JK-5000 No 1	Automatic Strapper	2014
Strapack	JK-5000 No 2	Automatic Strapper	2016
Orwak	8020 HDC	Automatic Card & Plastic compactor and bailer	2004

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MATERIAL HANDLING EQUIPMENT

TCM	ETB16-7	Electric Forklift truck capacity 1500kgs	2012
TCM	FG25T3 No 1	Gas Forklift Truck capacity 2500kgs	2012
TCM	FG25T3 No 2	Gas Forklift Truck capacity 2500kgs	2012
TCM	PSP125STFVP329 No 1	Electric Pedestrian Stacker Truck	2017
TCM	PSP125STFVP329 No 2	Electric Pedestrian Stacker Truck	2017
Vimar	FG25	Gas Forklift Truck capacity 2500kgs	2019

COMPRESSED AIR MANAGEMENT

Worthington	ROLLAIR 50	50hp Screw Air Compressor	2010
Comp-Air	L75 RS No 1	75HP Variable Screw Air Compressor	2016
Comp-Air	L75 RS No 2	75HP Variable Screw Air Compressor	2016

MANUFACTURING / OPERATIONAL SOFTWARE

Radan	CAD/CAM 2017	x4 seats of 3D Modelling, x5 seats of nesting and 2d Drawing Manager	2017
Radan	Logistics'/Order Manager	Ability to manipulate orders in a controller and traceable linked with our business system to maximise productivity through the business	2016
Amada	Astro Cam	Offline programming for robotic bending on our ASTRO-II 100nt Bending Cell	2011
Amada	Amada 3i Sheetworks	Production designer modelling and part developing software	2009
Amada	Bend Cam	Offline programming for the HD and ATC press brakes	2013
123 Insight	MRP/ERP/CRM	x26 seats of effective product management software with CRM and SRM add on's.	2012
Solidworks	Professional 2018/2019	x1 seat of Solidworks, 3D mechanical CAD and Simulation software & CAM Standard	2018

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MISC EQUIPMENT

Amada	Togu EU No 1	Automated Punch Tool Grinder	2005
Amada	Togu EU No 2	Automated Punch Tool Grinder	2016
Sahliner	RM 1050x86	1050x86 Rem sheet steel roller	2002
MEP	Tiger 350	CNC Electro-pneumatic automatic vertical sawing machine	2004
Cutlass	Clipper 8	240V 70-180AMP Studwelder	2008
Cutlass	Clipper 10	240V 70-180AMP Studwelder	2008
Kemper	ProfiMaster	ProfiMaster Welding Smoke Filter Unit with 3m Arm	2018
Draper	GD25/12EF	16 speed bench drill (1100w) with a 25mm drilling capacity	2019